CIGARETTE SPECIFICATION

LOUISVILLE
BRISTOL LIGHTS 100 REGULAR SP
BRAND CODE-2240 (STD)

EFFECTIVE DATE: 02/05/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	11.0 MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	5.10	IN. H2O				
DILUTION TARGET	:	27.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3500M CK/WHT SGL PPT EC-436 12-234-A LASER PERF.

GLUE ROLLER/ TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

BETWEEN ROWS	BAND WIDTH	TPR. CUT LENGTH	DRY PATCH SIZE
24.00	1.50	27.00	8.5 X 20MM

TIPPING ADHESIVE : AJAX MA 218-2 PVA 62-007-A
: FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: ABAA1 - 13.00% BASIC REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057663116

REASON FOR CHANGE : TAR DELIVERY TARGET CHGD FROM 10.0 TO 11.0MG/CIGT.
: CIGT PAPER PERMEABILITY CHANGED FROM 10-312-A
: (24SEC/22CU) TO 10-313-A (19SEC/27CU).
: NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 1/30/90
APPROVED BY: [signature]

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